www.LegacyEditionPools.com

Build your own Legacy

It's time. *Time to upgrade the quality of your life and the value of your home. Time to share treasured moments with your children, your friends, your spouse, or simply unwind by yourself. Create a legacy of family memories that will last forever.*

We invite you to explore our proud heritage of excellence, built on steel, shaped by aesthetic beauty, and driven by innovation.

For over 50 years, we've brought the highest quality materials, artisan craftsmanship, and ingenious design to every backyard oasis we create. We're ready to bring it to yours. Are you?

YOUR LEGACY IS ABOUT TO BEGIN. RIGHT HERE. RIGHT NOW!

Legacy
EDITION POOLS®
a heritage of excellence™

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BACK COVER ..... INTERIOR POOL FINISHES™

Legacy Edition Pools®

a heritage of excellence™

Immerse yourself in the Benefits

A pool enhances your life and turns your backyard into an everyday vacation spot. *These are not our words, but the claims of current pool owners.* If you're thinking of buying a pool, listen to those who have already: the benefits of pool ownership are not just perceived notions but facts, including:*

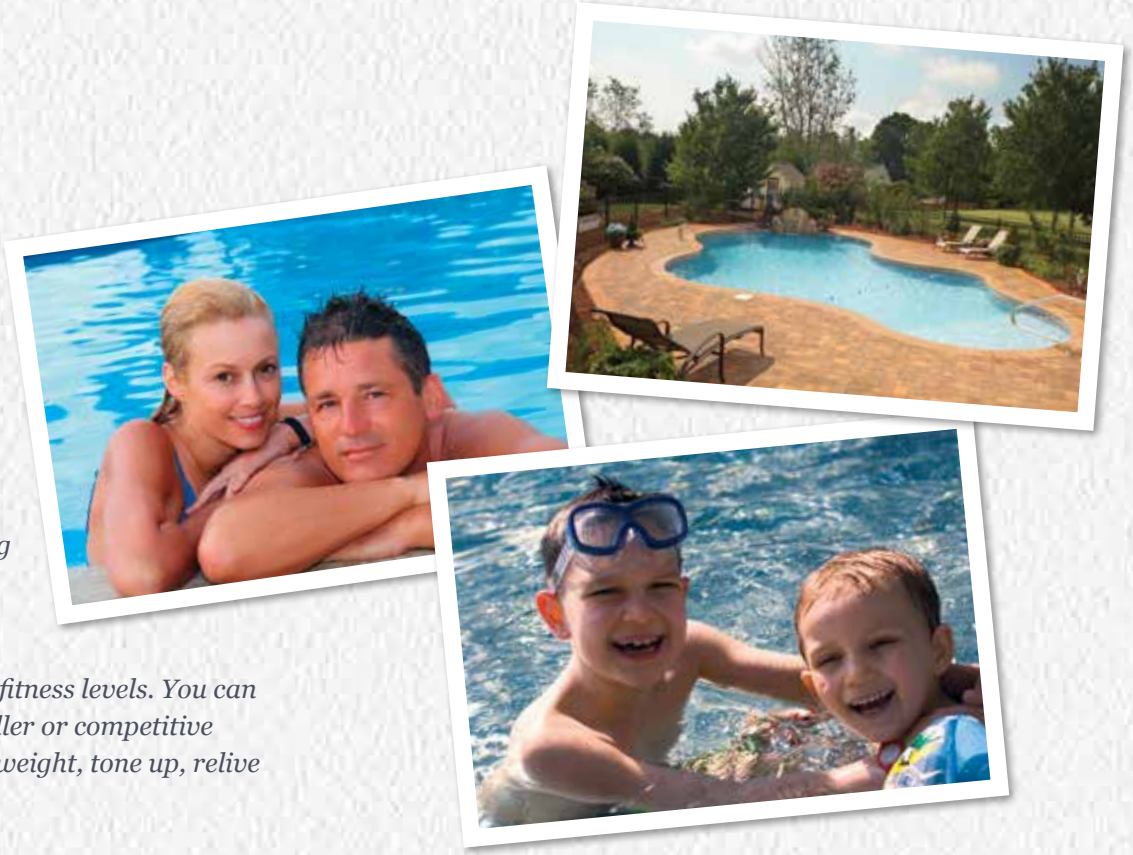
family, fun, fitness...

More Family Time – *Whether it's playtime with your children or downtime with your spouse, create connections and memories that last a lifetime.*

A Place To Refresh & Relax - *For a hot day at home or a hard day at work, a pool is the perfect way to let life's stresses wash away.*

An Entertainment Center Like No Other - *A swimming pool is a social magnet and the optimum way to entertain with friends and relatives.*

A Healthier Outlook - *Swimming is a great exercise for all fitness levels. You can benefit from swimming whether you're young or old, a dog paddler or competitive athlete.***Just 2.5 hours of swimming a week will help you lose weight, tone up, relive aches and pains, sleep better and have fun in the process.*



....and finances!

*A Legacy Edition Pool is one home improvement that will pay for itself in multiple ways, from increasing your home's value to reducing family summer vacation expenses.***

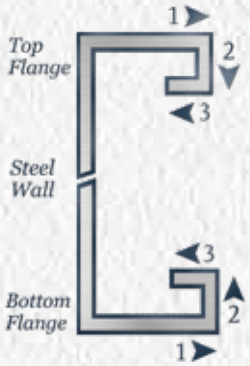
Plus, the timing of installing a pool couldn't be better, given the current building construction economy. Having a pool installed today is much more affordable than years ago. Ask your Certified Legacy Builder for more details, and for the many attractive financing options currently available.

**Harris Group Pool, APSP Consumer Research Program*
*** American Express Summer Travel Survey*
****Cleveland Clinic/health essentials May 23, 2017/Bone, Muscle and Joint Team*

Superior Craftsmanship

TRIPLE BEND TECHNOLOGY

The top and bottom flanges of Legacy steel panels each measure over a half a foot. (7")



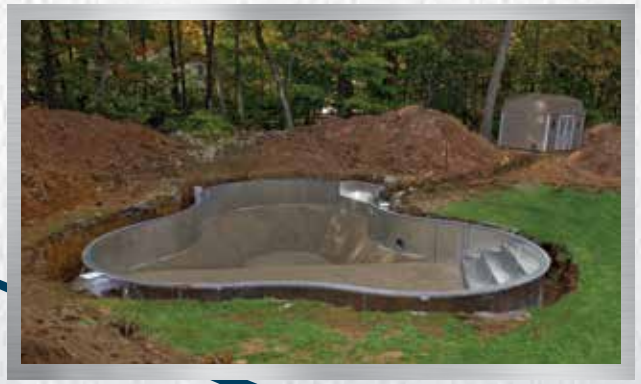
BUILT ON ENGINEERING EXCELLENCE

With our unique triple-bend design, Legacy Edition Pool panels provide 33% more strength than the standard pool's double-bend design.

Our A-frame steel braces are the strongest in the industry and provide uncompromising support to our pool walls.

Want more?

View a pool installation



THE STRENGTH of Steel

A **Concrete Bonding Beam**

B **Full Flange Stiffener**
Triple Bent for Strength; 2 per 8' panel

C **Deck Support**
Full support for 35" of concrete deck (optional)

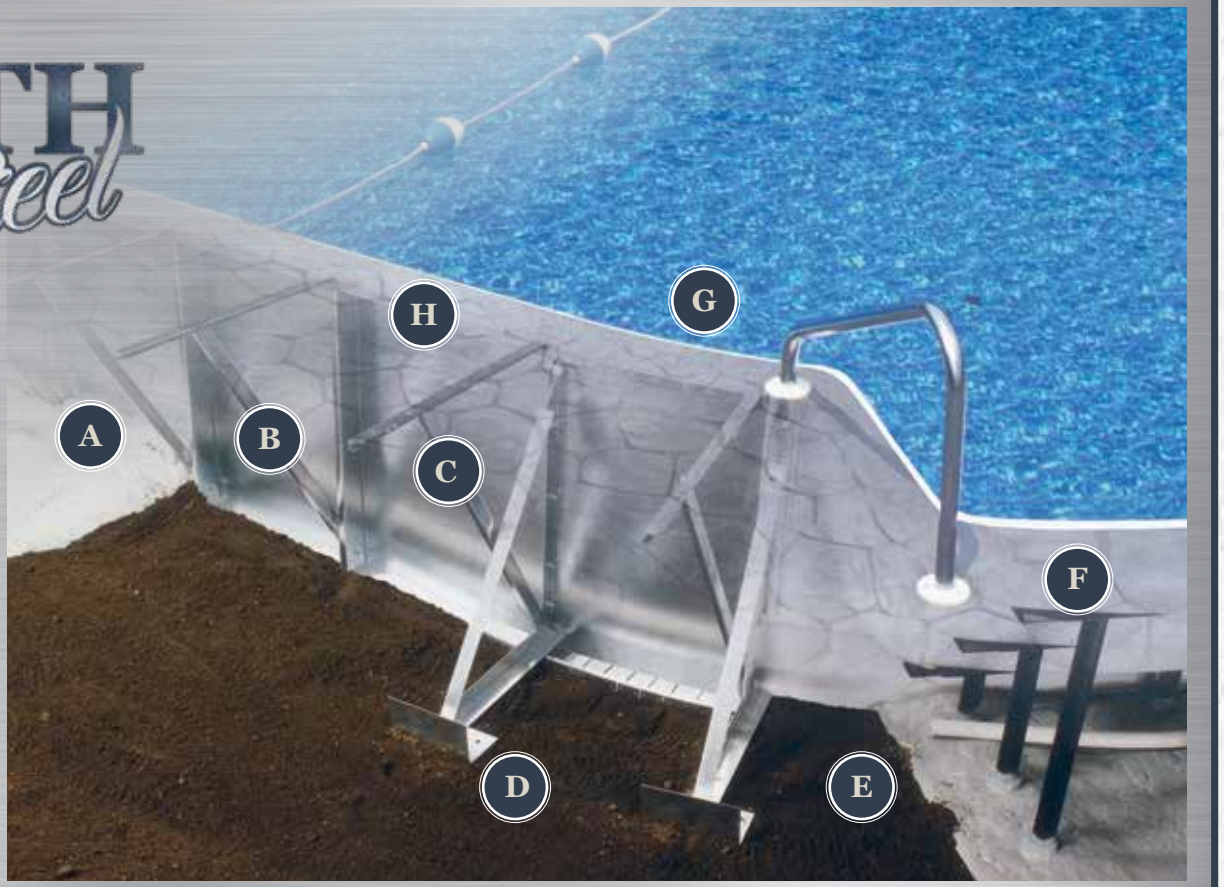
D **A-frame Brace**
Adjustable 10 Gauge Steel brace is heavier than industry standards

E **Underground Plumbing**

F **Tread-Loc® Step**
With Patented Support See pg. 37*

G **Steel Panel**
Limited Lifetime Warranty with 7" in total of Triple Bend

H **Progressive Concrete Receptor Coping**
Features fewer seams and a low-profile edge



a Legacy of Innovation

Next to buying your home, installing an inground pool is one of the biggest investments you'll ever make. You need to know that it's made of the best materials available and crafted to last a lifetime.

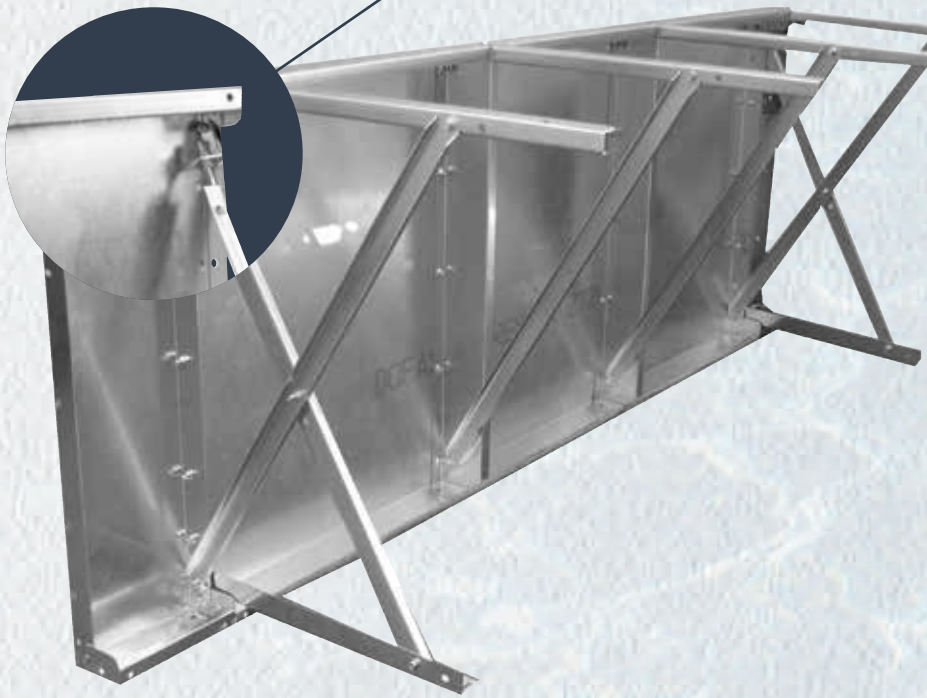
FORGED IN STEEL

Strength and durability are part of Legacy's rich heritage. Simply put, we make the strongest pools in the industry, with panels constructed of the highest quality G-235, zinc-coated, galvanized steel available.

Our steel panels are built to withstand extreme conditions, and fortified with our pioneering Imperial Armor Guard, an additional coat of protection designed to prevent corrosion and extend the life of your panels...guaranteed with a limited ***Lifetime Transferable Warranty.***

ARMOR GUARD
• FORTIFIED STEEL PROTECTION •

A-frame Adjustable Brace



State of the art bending machine

Aesthetic perfection

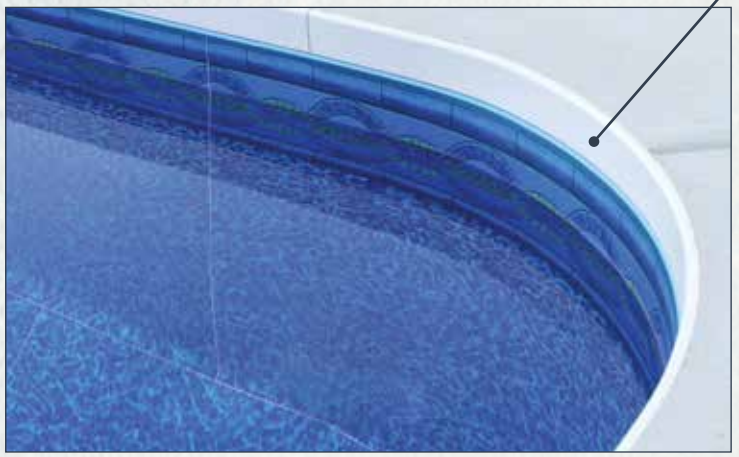
Legacy's quality and craftsmanship can be seen on the surface, with exclusive surface features that bring ageless beauty to every pool:

Progressive Coping

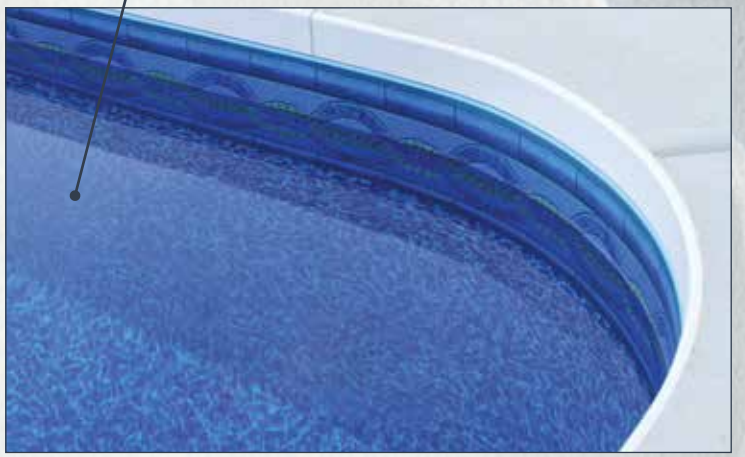
Locks your concrete deck against the pool walls with a contoured shape, fewer seams and a low profile edge.

Interior Pool Finishes

Soft to the touch, our interior pool finishes come in a variety of alluring designs and as your tastes change over time, so too can the pattern of your pool's interior.



STANDARD SEAM TECHNOLOGY



PERFECT SEAM® TECHNOLOGY

Perfection sometimes goes unnoticed. It's improving something until it is flawless as possible.

PERFECT SEAM® TECHNOLOGY

We have invested in state-of-the-art manufacturing equipment and combined it with time tested sealing methods. This allows us to flawlessly bind two pieces of material together leaving all seams almost undetectable, strong and water tight.

Our Interior Pool Finishes™ are the finest made in the market today.

Gallery of Pools

Choose Your Legacy

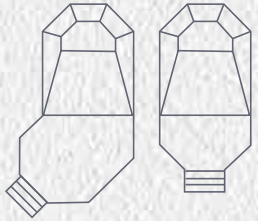
Now comes the fun part. Our design gallery is brimming with options, offering you over 80 standard pool shapes and numerous interior pool finishes to complement your landscape, suit your personality, and enhance your lifestyle.

Or Build Your Own

ANYTHING YOU CAN DREAM, WE CAN MANUFACTURE.

With the design flexibility of steel, you can create your own custom-designed inground pool. Work with your Certified Legacy Builder and make your dream pool a reality.

GRECIAN



17 ft. x 33 ft.

17 ft. x 37 ft.

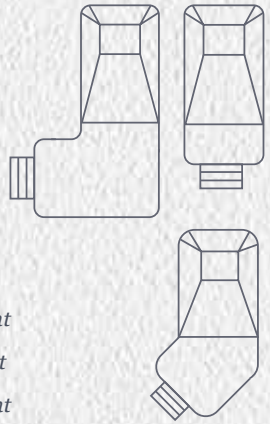
20 ft. x 36 ft.

20 ft. x 40 ft.

17 ft. x 39 ft. Lazy L - Left or Right

20 ft. x 44 ft. Lazy L - Left or Right

2ft RADIUS RECTANGLE



*12 ft. x 24 ft.**

16 ft. x 32 ft.

16 ft. x 36 ft.

18 ft. x 36 ft.

20 ft. x 40 ft.

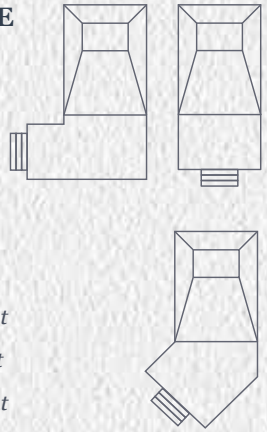
18 ft. x 43 ft. Lazy L - Left or Right

16 ft. x 37 ft. x 24 ft. 90° L - Left or Right

18 ft. x 37 ft. x 26 ft. 90°L - Left or Right

20 ft. x 43 ft. x 28 ft. 90°L - Left or Right

6" RADIUS 90° RECTANGLE



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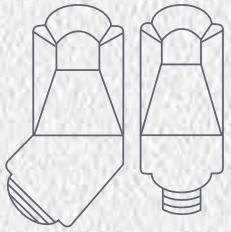
20 ft. x 43 ft. x 28 ft. 90°L - Left or Right

ROMAN END



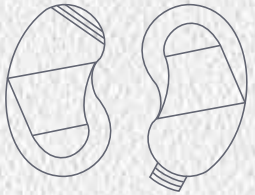
16 ft. x 37 ft.

18 ft. x 41 ft.

20 ft. x 43 ft.

18 ft. 44 ft. Lazy L - Left or Right

KIDNEY



*15 ft. x 26 ft.**

*16 ft. x 30 ft.**

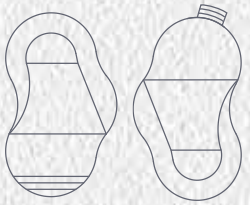
16 ft. x 33 ft.

18 ft. x 36 ft.

20 ft. x 38 ft.

All available Left or Right.

MOUNTAIN POND



*18 ft. x 30 ft. **

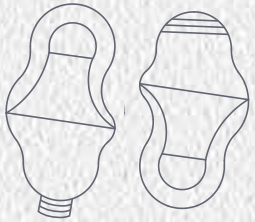
20 ft. x 34 ft.

22 ft. x 36 ft.

24 ft. x 40 ft.

All available Left or Right.

MOUNTAIN LAKE



*21 ft. x 32 ft.**

21 ft. x 40 ft.

23 ft. x 37 ft.

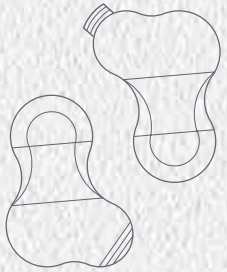
23 ft. x 42 ft.

26 ft. x 40 ft.

24 ft. x 44 ft.

All available Standard or Reverse.

LAGOON



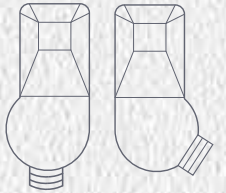
*16 ft. x 34 ft. x 25 ft.**

18 ft. x 37 ft. x 29 ft.

20 ft. x 42 ft. x 31 ft.

All available Left or Right.

KEYHOLE



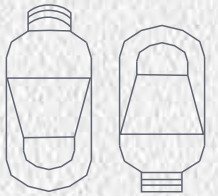
*16 ft. x 32 ft.**

*18 ft. x 36 ft.**

20 ft. x 40 ft.

All available Standard or Reverse.

JEWEL



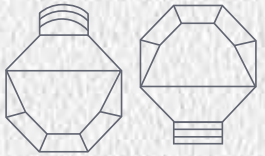
*16 ft. x 28 ft.**

16 ft. x 32 ft.

16 ft. x 36 ft.

18 ft. x 38 ft.

PATIO



*21 ft. x 21 ft.**

*26 ft. x 26 ft.**

OVAL

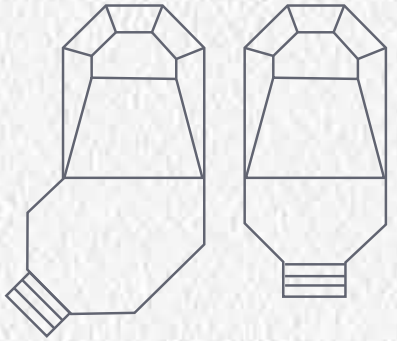
16 ft. x 32 ft.

18 ft. x 36 ft.

20 ft. x 40 ft.

***Diving boards not allowed.**

Grecian



17 ft. x 33 ft.

17 ft. x 37 ft.

20 ft. x 36 ft.

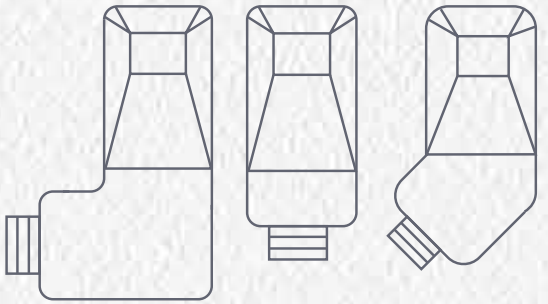
20 ft. x 40 ft.

17 ft. x 39 ft. Lazy L - Left or Right

20 ft. x 44 ft. Lazy L - Left or Right

2ft Radius Rectangle

*12 ft. x 24 ft.**
16 ft. x 32 ft.
16 ft. x 36 ft.
18 ft. x 36 ft.
20 ft. x 40 ft.
18 ft. x 43 ft. Lazy L - Left or Right
16 ft. x 37 ft. x 24 ft. 90° L - Left or Right
18 ft. x 37 ft. x 26 ft. 90°L - Left or Right
20 ft. x 43 ft. x 28 ft. 90°L - Left or Right
**Diving boards not allowed.*



6" Radius (90°) Rectangle

*12 ft. x 24 ft.**
16 ft. x 32 ft.
16 ft. x 36 ft.
18 ft. x 36 ft.
20 ft. x 40 ft.
18 ft. x 43 ft. Lazy L - Left or Right
16 ft. x 37 ft. x 24 ft. 90° L - Left or Right
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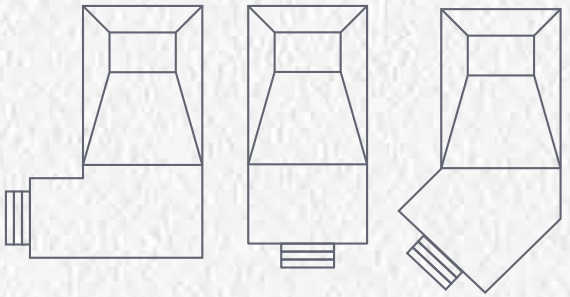
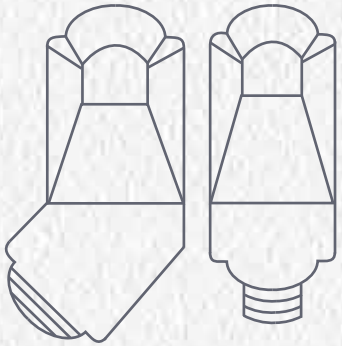
20 ft. x 43 ft. x 28 ft. 90°L - Left or Right
**Diving boards not allowed.*



Roman End



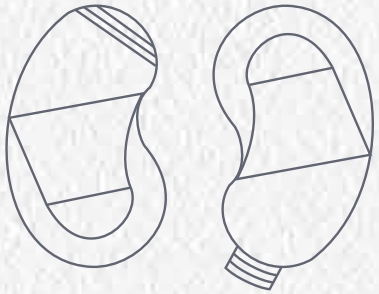
16 ft. x 37 ft.

18 ft. x 41 ft.

20 ft. x 43 ft.

18 ft. 44 ft. Lazy L - Left or Right

Kidney

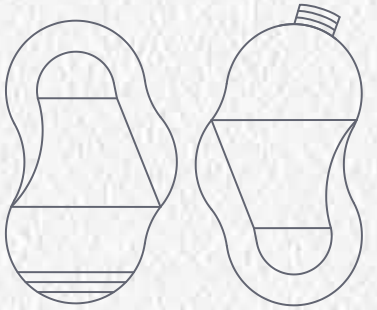


*15 ft. x 26 ft.**
*16 ft. x 30 ft.**
16 ft. x 33 ft.
18 ft. x 36 ft.
20 ft. x 38 ft.

All available Left or Right.
** Diving boards not allowed.*

Mountain Pond

*18 ft. x 30 ft. **
20 ft. x 34 ft.
22 ft. x 36 ft.
24 ft. x 40 ft.

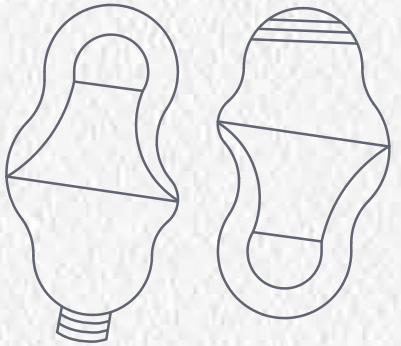


All available Left or Right.

** Diving boards not allowed.*

Mountain Lake

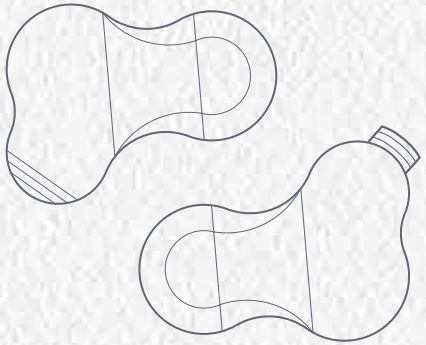
*21 ft. x 32 ft.**
21 ft. x 40 ft.
23 ft. x 37 ft.
23 ft. x 42 ft.
26 ft. x 40 ft.
24 ft. x 44 ft.



All available Standard or Reverse.

**Diving boards not allowed.*

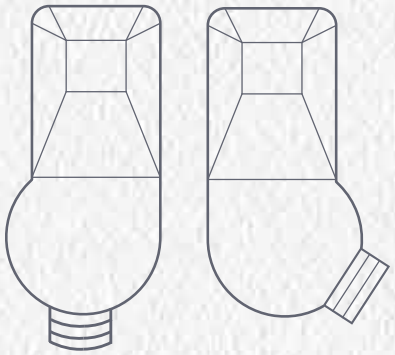
Lagoon



*16 ft. x 34 ft. x 25 ft.**
18 ft. x 37 ft. x 29 ft.
20 ft. x 42 ft. x 31 ft.

All available Left or Right.
** Diving boards not allowed.*

Keyhole



*16 ft. x 32 ft.**

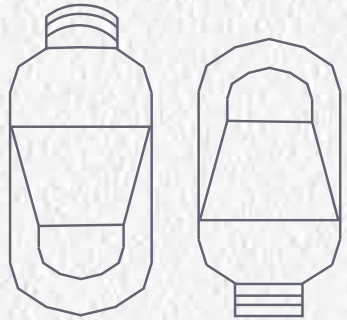
*18 ft. x 36 ft.**

20 ft. x 40 ft.

All available Standard or Reverse.

**Diving boards not allowed.*

Jewel



*16 ft. x 28 ft.**

16 ft. x 32 ft.

16 ft. x 36 ft.

18 ft. x 38 ft.

**Diving boards not allowed.*

Custom

ANYTHING YOU CAN DREAM, WE CAN MANUFACTURE.

With the pliability of steel, you can create your own custom-designed inground pool. Work with your Certified Legacy Builder and make your dream pool a reality.

Pool shown is 4' deep

Drawing # 14092955

Drawing #14121852

Drawing # 09042001

Caution: The use of diving or sliding equipment can be hazardous.

Entry Systems

More than an entrance point, the stair system you select is an integral part of the swimming experience: It can be a gathering or lounge spot, a tanning bed, or a practice area for your kids as they develop their swimming skills, just to name a few.

Legacy has the most aesthetically pleasing steps on the market, with a vast number of options, from wedding cake stair and bench combinations to cuddle coves to sun decks and so much more!

"WEDDING CAKE" STAIR

FULL END STAIR

FULL END RADIUS STAIR

BUILT-IN STAIRS

*Our vinyl-covered **Legacy Steel Stairs** bring the interior pool finish onto your steps, giving your pool a uniform, aesthetic beauty.*

*Choose from our many models, from full-end to corner, from straight to radius, from multi-level to combos, or **invent the Legacy Pool Entry System of your dreams**, in any shape or in any size. Your Certified Legacy Builder is ready for your requests.*

Legacy EDITION POOLS® a heritage of excellence™

SUNDECK

RADIUS CUDDLE COVE

EXTERNAL CUDDLE COVE

Entry Systems

Legacy Edition Pools®
a heritage of excellence™

TREAD-LOC® STEPS

The Legacy Tread-Loc® Step *is the highest quality pool step available, and offers more interior space for lounging than any other stair system. Made of the strongest thermoplastic material available, each of our* ***50 models*** *is designed to have excellent weatherability and chemical stability.*

STEP-N-REST

RADIUS ROMAN

LAZY LOUNGE

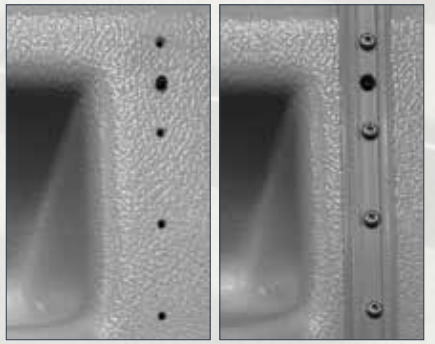
SWIMOUT

Legacy Edition Pools® and Tread-Loc® are Registered Trademarks of Imperial Pools Inc.® and Saratoga Spa and Bath Co.®
Tread-Loc Stair System of Saratoga Spa and Bath Co® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

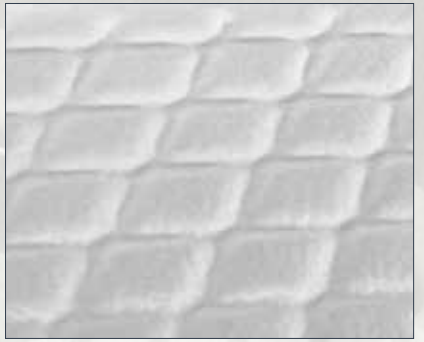
*WITH MORE PATENTS IN THE INDUSTRY ON STEPS & ENTRY SYSTEMS, THE LEGACY TREAD-LOC® STEP ALSO COMES WITH A LIMITED LIFETIME WARRANTY.**

Patented TrimLine Collar

Patented Faceplate System



Patented Dowel Alignment



Superior Tread Design

The Legacy Tread-Loc® Step also offers more patented, exclusive features than other step on the market. ***That's innovation****.*

Patented TrimLine Collar – *blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.*

Patented Faceplate System – *gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.*

Patented Dowel Alignment System – *Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.*

Superior Tread Design – *With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive pattern in the industry.*

** May not include all colors.*

COLOR OPTIONS

Tread-Loc® Steps and Whitewave Spas are available in four colors to seamlessly blend into your décor. Choose from White, Gray, Gray Granite or Blue Granite. All finishes are constructed to withstand the elements and look beautiful for years to come. Gray Granite offers a unique textured feel and distinct granite finish for a look that is sure to impress.

Not all models available in all colors

TREAD-LOC™ STEP Product Guide...

Legacy EDITION POOLS® a heritage of excellence™

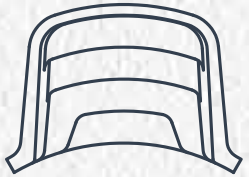
MODEL	WHITE 42"	WHITE 48"	GRAY 42"	GRAY GRANITE 42"	BLUE GRANITE 42"
6' Step-N-Rest Trimline	•		•		
6' Step-N-Rest Cantilever	•		•		
6' Radius Step-N-Rest Trimline	•				
6' Radius Step-N-Rest Cantilever	•				
8' Step-N-Rest Trimline	•	•	•	•	
8' Step-N-Rest Cantilever	•	•	•	•	•
8' Radius Step-N-Rest Trimline	•	•	•	•	
8' Radius Step-N-Rest Cantilever	•	•	•	•	•
8' Step-N-Spa Trimline	•		•		
8' Step-N-Spa Cantilever	•		•		
8' Radius Step-N-Spa Trimline	•		•		
8' Radius Step-N-SpaCantilever	•		•		

MODEL	WHITE 42"	WHITE 48"	GRAY 42"	GRAY GRANITE 42"	BLUE GRANITE 42"
8' Roman Step Trimline	•			•	
8' Roman Step Cantilever	•			•	
8' Radius Roman Step Trimline	•			•	
8' Radius Roman Step Cantilever	•			•	
6' Lazy Lounge Trimline	•			•	
6' Lazy Lounge Cantilever	•			•	
6' Radius Lazy Lounge Trimline	•			•	
6' Radius Lazy Lounge Cantilever	•			•	
6' Swim Out Step Trimline	•		•		
6' Swim Out Step Cantilever	•		•		
2' Radius Corner Step Cantilever	•				
90° Corner Step Cantilever	•			•	
2' Recessed Ladder	•		•	•	•
2' Recessed Ladder 48"		•			
92" Spillover Spa	•		•	•	
92" Poolside Spa	•		•	•	

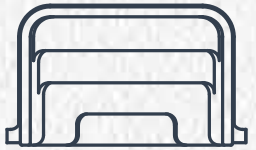
6' OPTIONS

6’ Radius Lazy Lounge

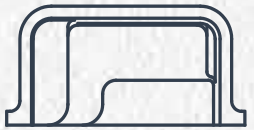
6’ Lazy Lounge



6’ Radius Step-N-Rest



6’ Step-N-Rest

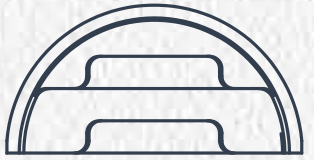


6’ Swimout Step

8' OPTIONS

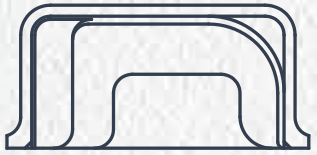
8’ Radius Step-N-Rest

8’ Step-N-Rest



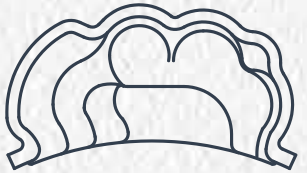
8’ Roman Step

8’ Radius Roman Step

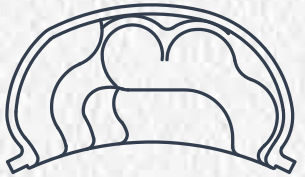


8’ Straight Trimline Step-N-Spa

8’ Straight Cantilever Step-N-Spa



8’ Radius Trimline Step-N-Spa



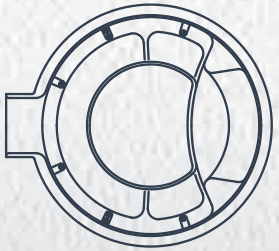
8’ Radius Cantilever Step-N-Spa

LADDERS, STEPS & SPAS

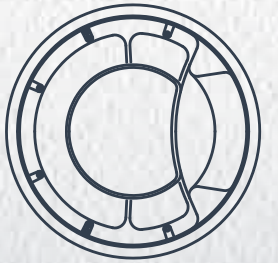
2’ In-Wall Ladder

2’ Radius Inside Corner Step

90° Inside Corner Step



Spillover Spa



Poolside Spa

Spas

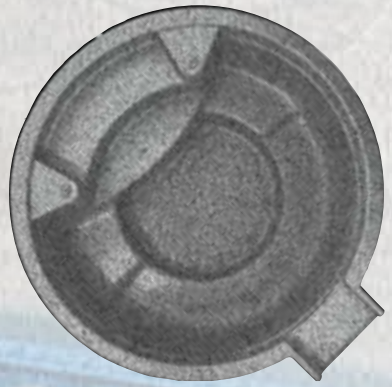
AN ADDED LUXURY. THE SAME STANDARDS OF EXCELLENCE.

A spa is a healthy and invigorating addition to your Legacy Pool experience offering you a soothing, relaxing, and therapeutic alternative to swimming.

Imperial Pools is the only pool company that manufactures its own spas. That means the same heritage of innovation, craftsmanship, and pride goes into each and every unit, ensuring that your backyard hydrotherapy experience is every bit as fulfilling as your Legacy Pool experience.

Whitewave™
spillover spa
& poolside spa

White Poolside Spa



Gray Granite Spillover Spa

Gray Spillover Spa

Whitewave Built-In Spas

Available in ***Poolside*** *and* **Spillover** *designs and in colors of gray, white, or gray granite, Whitewave Spas are constructed of the strongest thermoplastic in the industry.*

- *8 Hydrotherapy Jets*
- *2 Air Controls*
- *2 Suctions*
- *92" diameter*
- *33" depth*
- *425 gallon average fill*
- *6-8 person Seating Capacity*
- *Available in White, Gray or Gray Granite*

Additional Options

Colored Faceplates, Fittings & Main Drains
Color coordinate all the fittings and faceplates as well as your main drain so they blend into your pools interior finish.

Designer Hand Rails
"Form Follows Function" Consider stylish alternatives to traditional hand rails. It's the details that make all the difference!

Water Features
Transform your pool environment with water features that squirt, bubble or flow. These features are pure fun and look great!

Lighting
Turn on the lights and choose whatever color fits your mood at that moment, or for the entire evening. Lighting features create a whole new ambiance.

ADD TO YOUR LEGACY, ONE UPGRADE AT A TIME
Ask your Certified Legacy Builder about the variety of ways in which you can enhance your pool experience with some of these additional, deluxe options.

Heaters
Extend your pool season and enjoy a refreshing comfortable swim, whateverthe weather.

Safety Covers
Protect your family with an attractive new safety cover, custom built for your pool.

Alternative Sanitizing Systems
Convert to low or non-chlorine system and make your pool water feel smooth and silky. A safer & easier way to sanitize your pool.

Control Automation
Control your pools features from cleaning and heating to lighting all from your cell phone or tablet, or with the touch of a button on your wall mounted control panel.

Variable Speed Pumps
If you're looking to reduce your pools monthly cost, a variable speed pump just might do the trick. These pumps are extremely quiet and the least expensive to operate.

Robotic Cleaners
Spend more time enjoying your pool and let your robotic cleaner do all the work for you. They clean everywhere keeping your pool surface spotless.

Warranty

THE STRONGEST POOLS, BACKED BY THE STRONGEST WARRANTIES

*Your Legacy Edition Pool is built for life, a statement we back with a limited **LIFETIME WARRANTY** with a one-time transferable provision.*

- *Our steel stair systems are protected with a Limited Lifetime Non-Prorated Warranty.*
- *We offer an exclusive 5 & 20 Warranty on our interior pool finishes, with 20 years of prorated coverage, and the first 5 years covered in full.*

Notice: *This brochure is for illustrative purposes only. Imperial Pools makes only those representations which are stated in its written warranties. Any other representations, statements or contacts made by the Certified Legacy Builder and/or the contractor regarding any materials produced by the fabricator are attributable only to the Certified Legacy Builder and/or the contractor. The Certified Legacy Builder or contractor who sells or installs your pool is not an agent or employee of Imperial Pools, Inc. Imperial Pools are intended for private residential use only.*

All pool sizes depicted in this brochure are approximate. Ask your Certified Legacy Builder for blueprints. Caution: The use of diving or sliding equipment can be hazardous. Imperial Pools, Inc. does not recommend the use of these appliances.

If used, care should be exercised to use only equipment meeting the recommended safety codes established by the Association of Pool & Spa Professionals.

Safety

PROTECT YOUR LEGACY...AND YOUR FAMILY

Imperial Pools has been a leader in the inground pool industry for over 50 years, with an emphasis on quality and consumer safety. For the continued enjoyment of your backyard swimming experience, please follow the following safety tips:

***1. Read Safety Literature** including the Association of Pool and Spa Professionals' brochure, "The Sensible Way to Enjoy Your Inground Swimming Pool."*

***2. Do Not Allow Diving or Jumping** into the pool or running around the pool, and avoid alcohol consumption.*

***3. Stay Alert** and carefully supervise all the swimmers in your pool—especially small children.*

***4. Install a Fence** to secure your pool from unsupervised and unauthorized use.*

***5. Use Safety Signs** and labels and keep rescue devices nearby, such as life rings or ropes.*

Special thanks to the following dealers for providing photos: *Acqua Pools, Alpin Haus, Cannon Pools, Eastgate Pools, Goodall Pools, Julianos Pools, Leisure Tech and Sensational Pools, LLC*

Legacy
EDITION POOLS®
a heritage of excellence™

Build your own Legacy

Imperial POOLS INC.
REDEFINING ONE SOURCE

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Code: 25199L 1/18

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The Association of Pool & Spa Professionals™

made in USA
self-certified