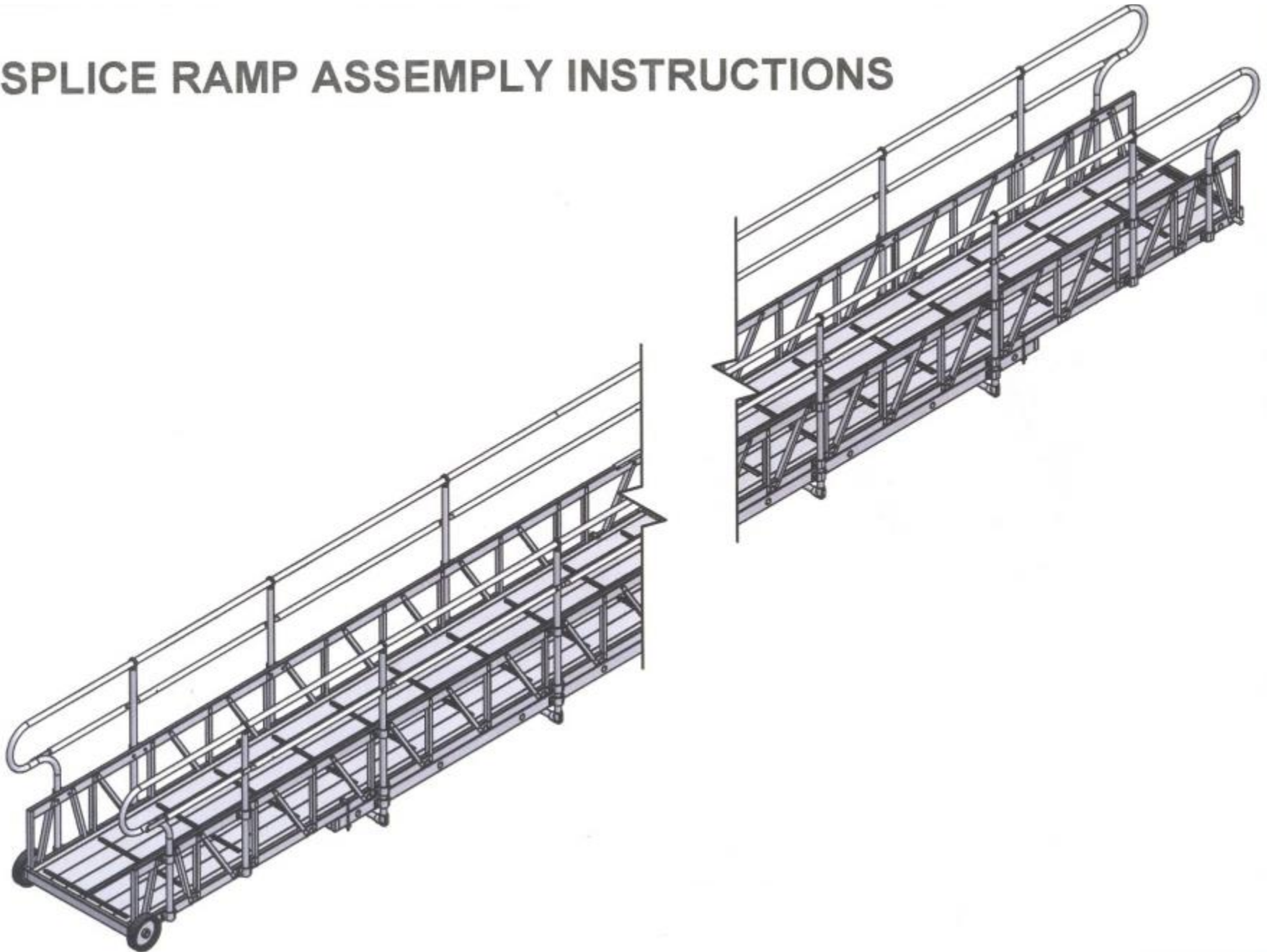
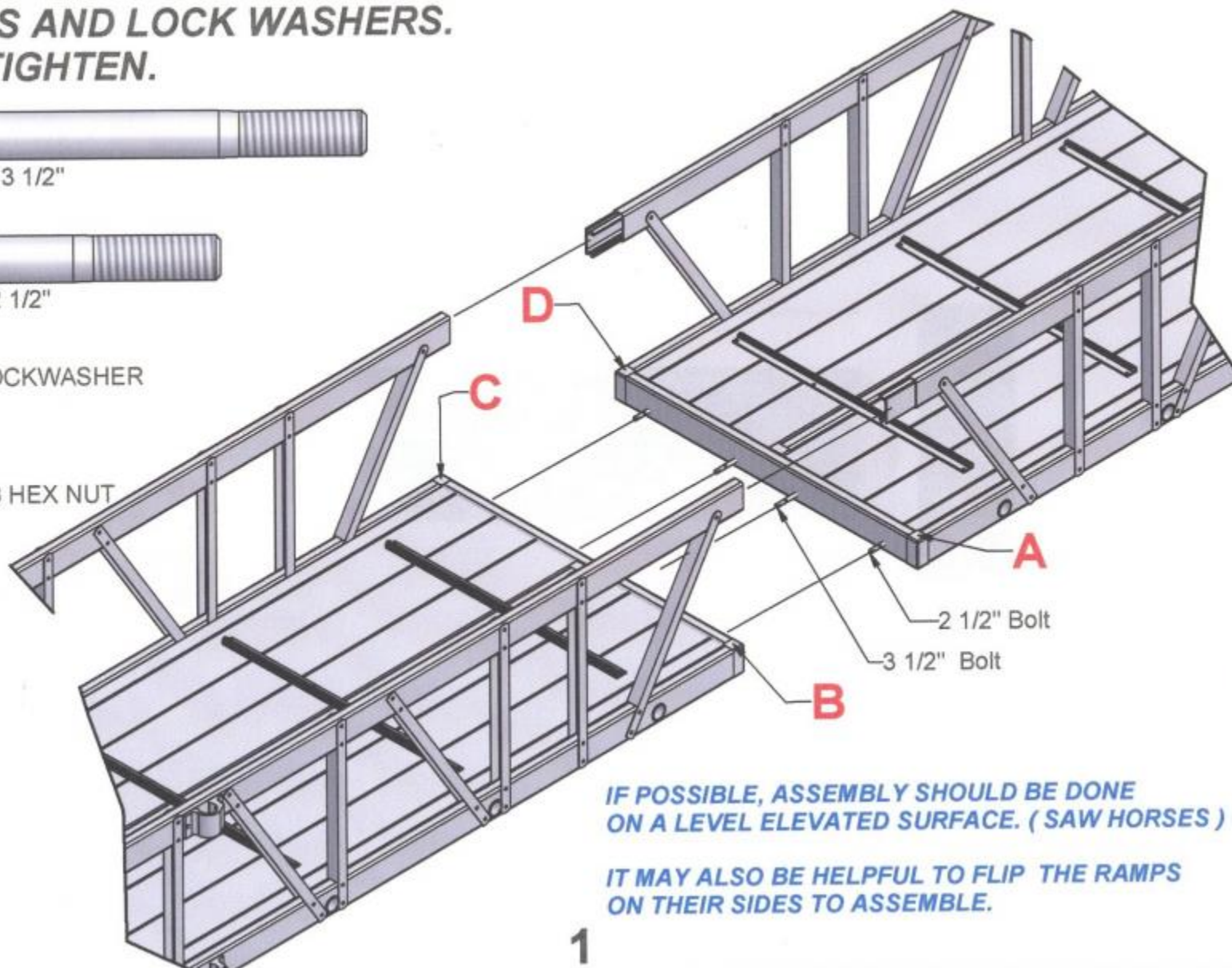
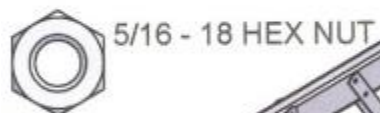
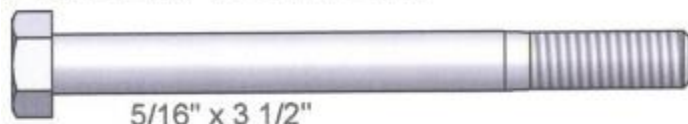


SPLICE RAMP ASSEMBLY INSTRUCTIONS



**ATTACH THE FRAMES BY INSTALLING
BOLTS THROUGH END RAILS AS SHOWN.
ADD NUTS AND LOCK WASHERS.
FINGER TIGHTEN.**



**IF POSSIBLE, ASSEMBLY SHOULD BE DONE
ON A LEVEL ELEVATED SURFACE. (SAW HORSES)**

**IT MAY ALSO BE HELPFUL TO FLIP THE RAMPS
ON THEIR SIDES TO ASSEMBLE.**

**ATTACH SIDEPLATES TO RAMP SIDERAILS
AT SPLICE AREA ON BOTH SIDES.
FINGER TIGHTEN.**



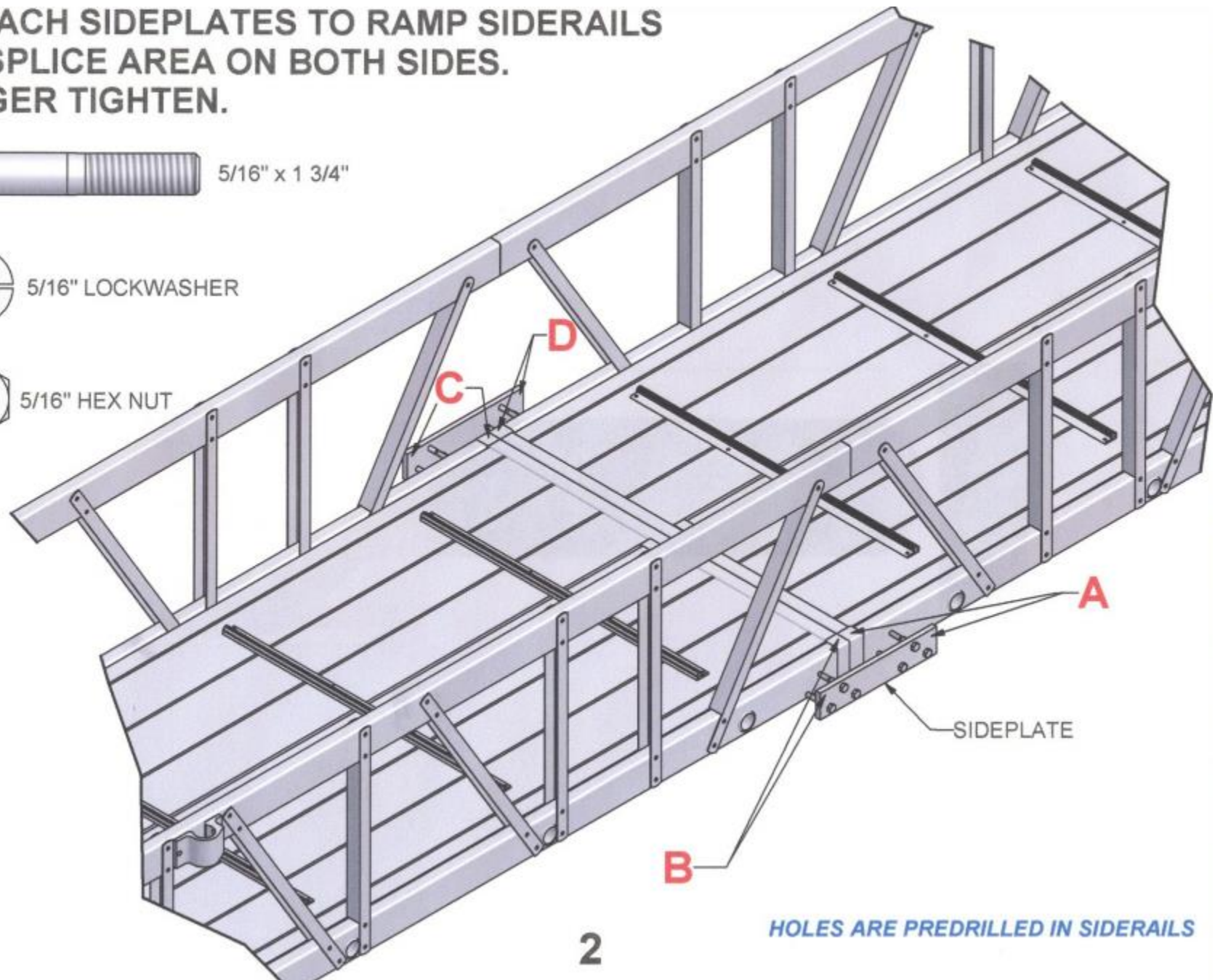
5/16" x 1 3/4"



5/16" LOCKWASHER



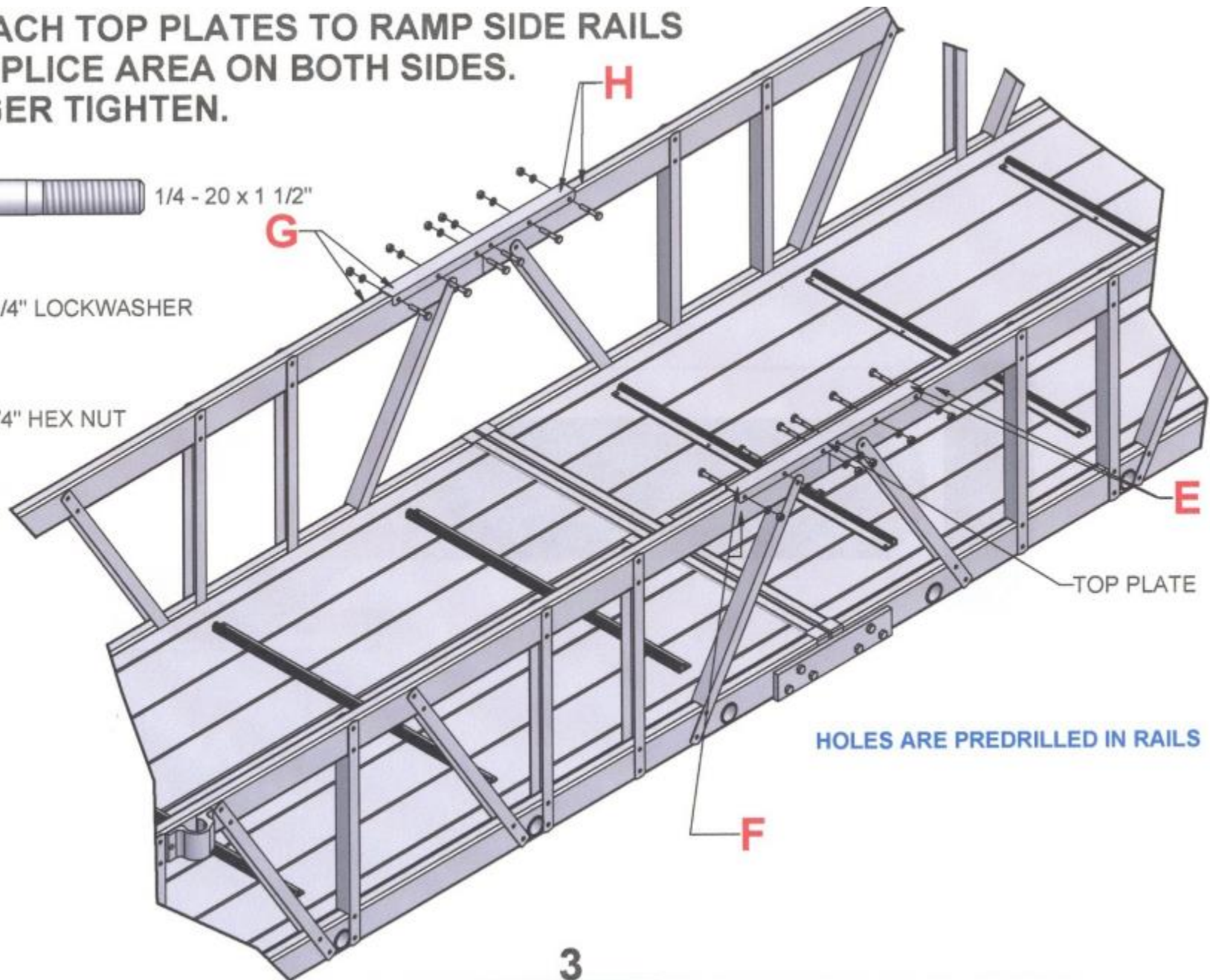
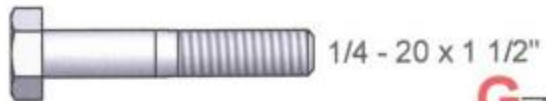
5/16" HEX NUT



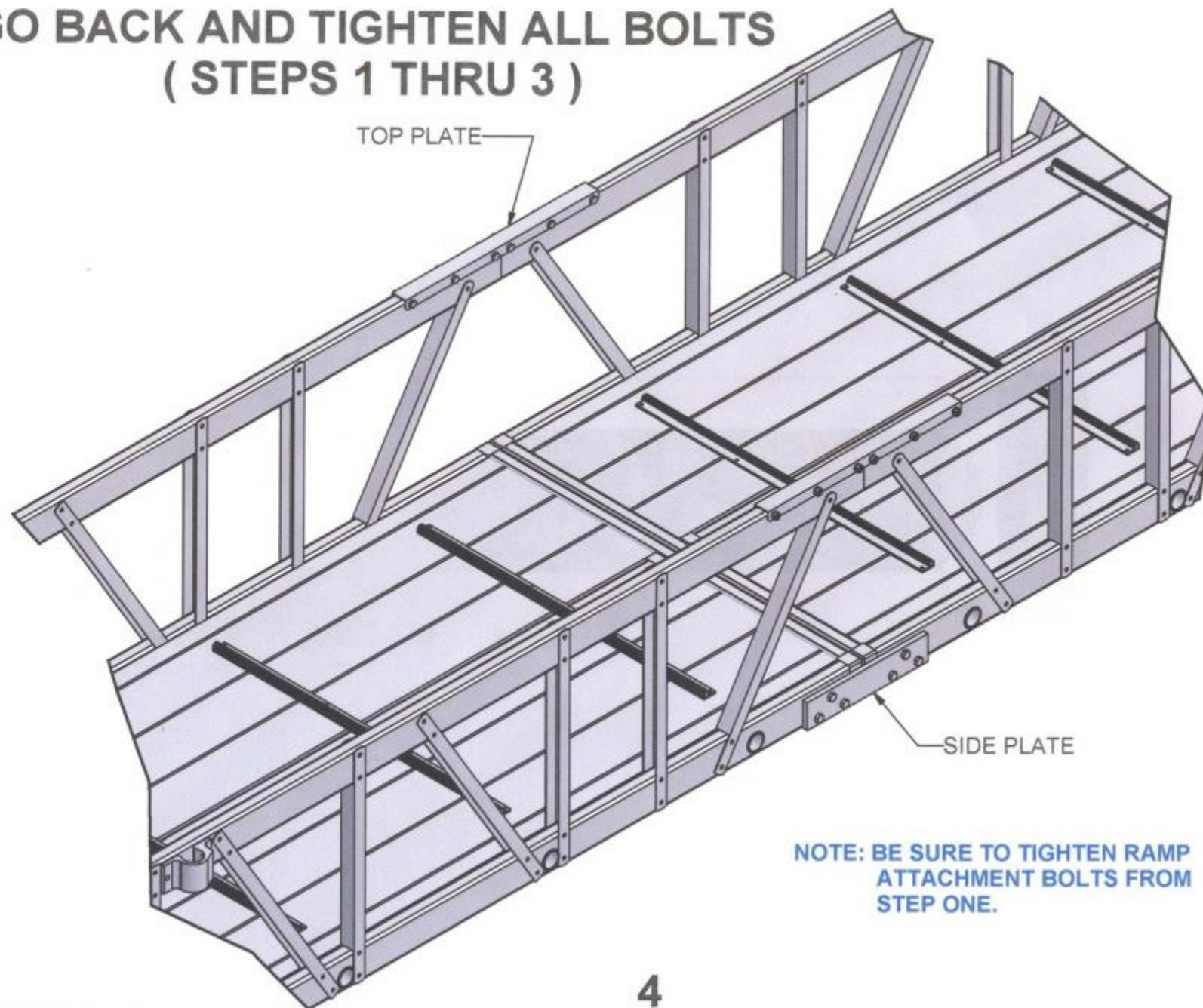
2

HOLES ARE PREDRILLED IN SIDERAILS

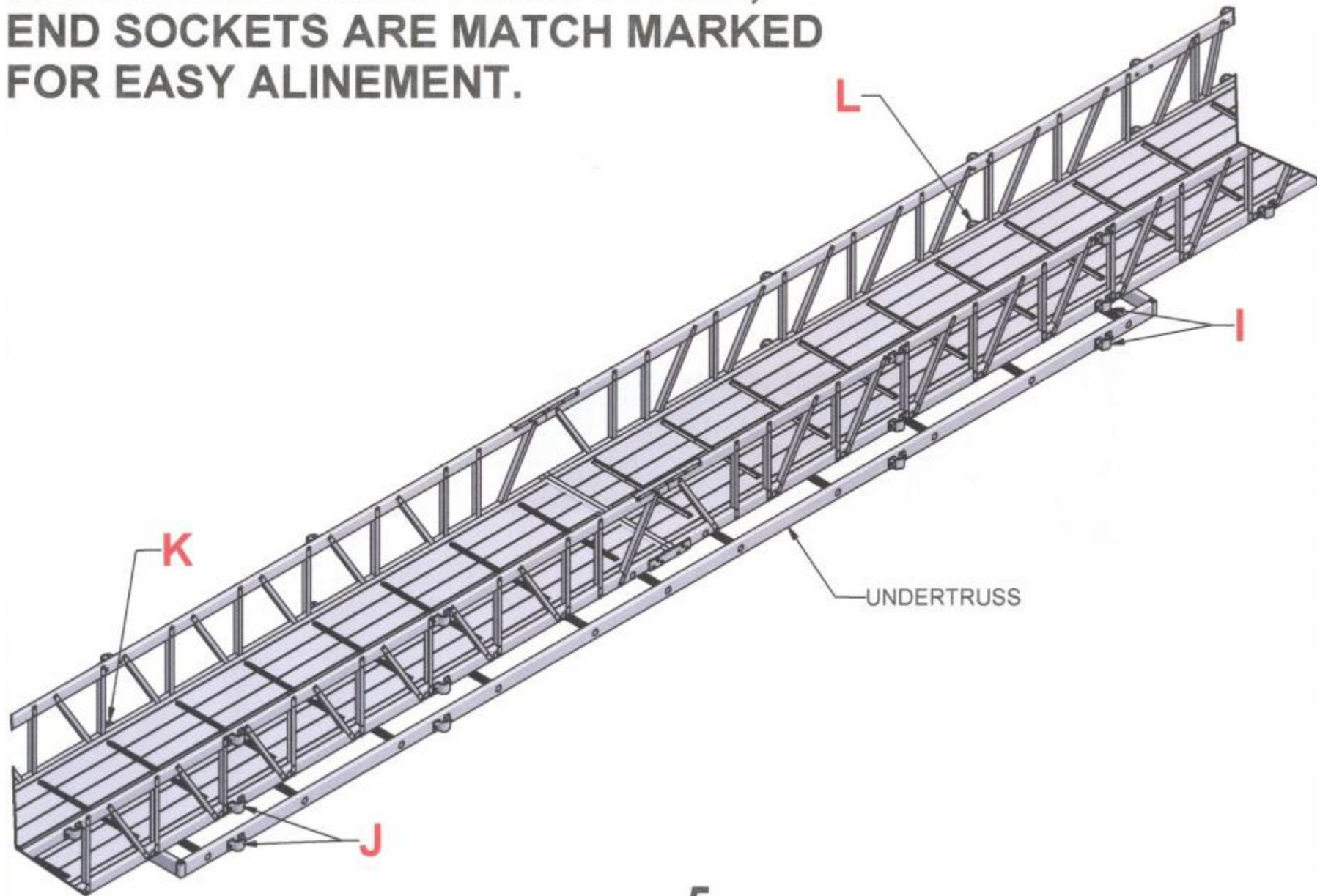
**ATTACH TOP PLATES TO RAMP SIDE RAILS
AT SPLICE AREA ON BOTH SIDES.
FINGER TIGHTEN.**



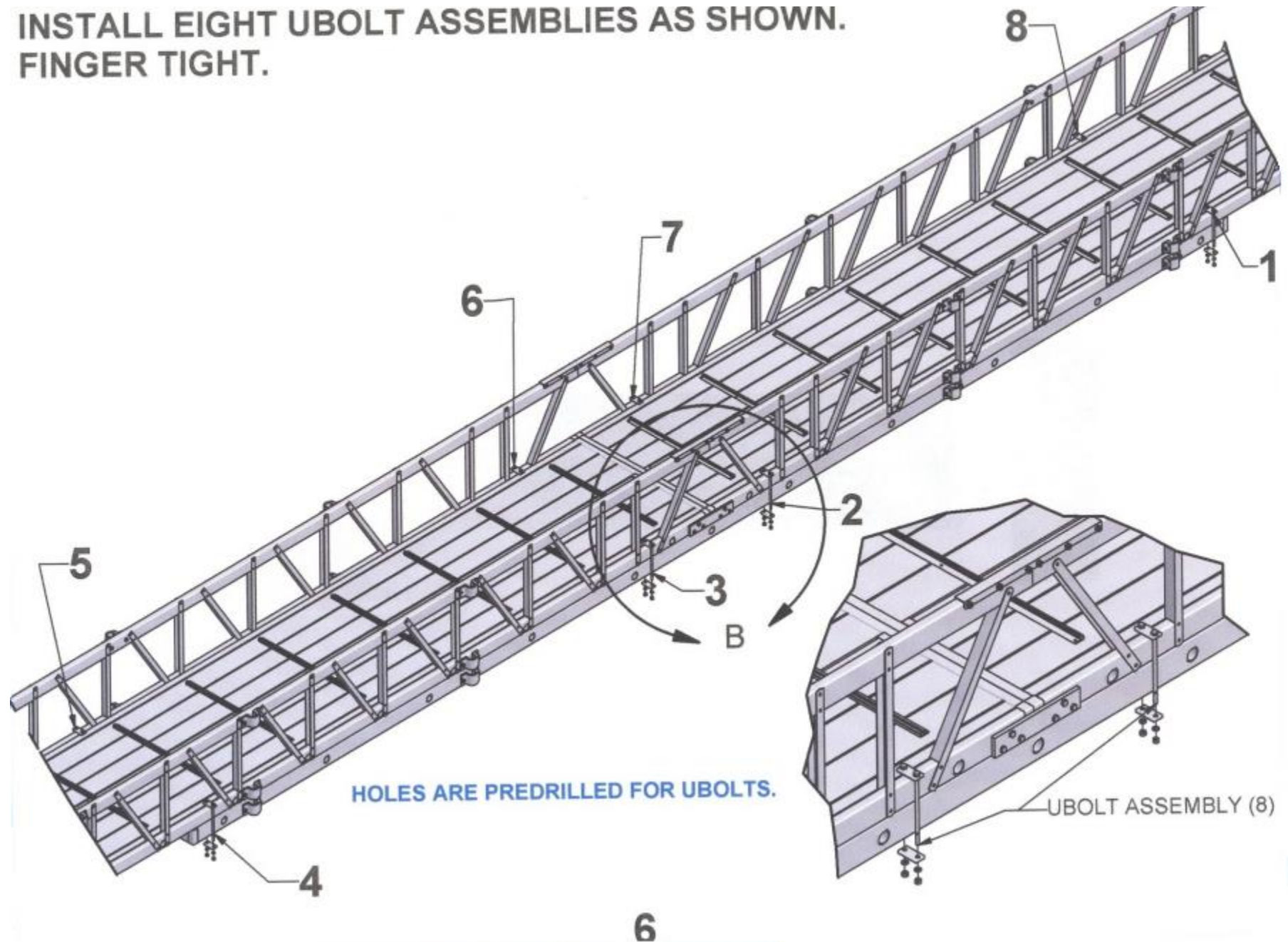
GO BACK AND TIGHTEN ALL BOLTS (STEPS 1 THRU 3)



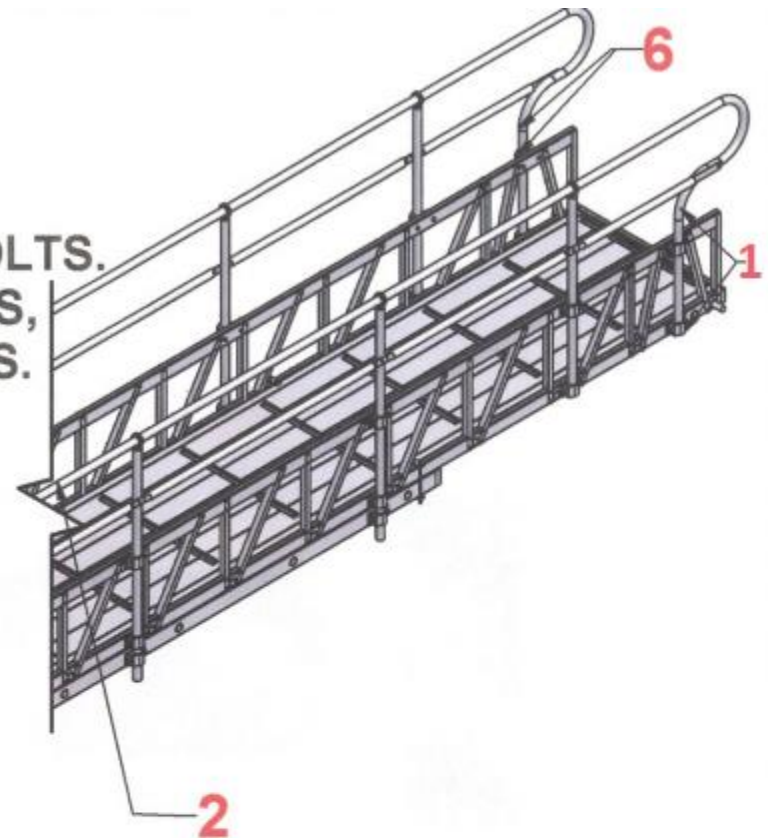
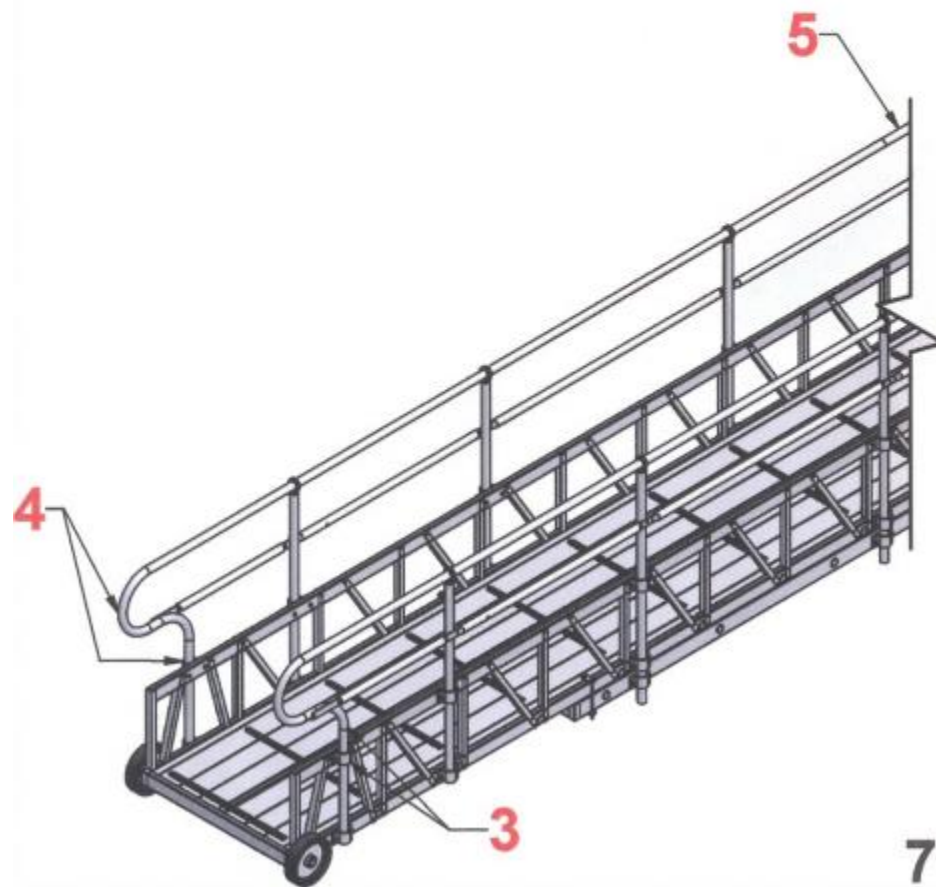
**SLIDE UNDERTRUSS INTO PLACE,
END SOCKETS ARE MATCH MARKED
FOR EASY ALINEMENT.**



INSTALL EIGHT UBOLT ASSEMBLIES AS SHOWN.
FINGER TIGHT.



INSTALL HANDRAILS AS SHOWN.
THEY HAVE BEEN MATCH MARKED.
ONCE IN POSITION, TIGHTEN ONE
SETSCREW ON UPPER RAIL TO HOLD
HANDRAIL WHILE YOU TIGHTEN THE UBOLTS.
ONCE YOU HAVE TIGHTENED ALL UBOLTS,
GO BACK AND TIGHTEN ALL SET SCREWS.



**ATTACH UNDERTRUSS PIPES.
TIGHTEN SETSCREWS IN ELBOWS TO SECURE.**

